

**D.H.  
THOMPSON**

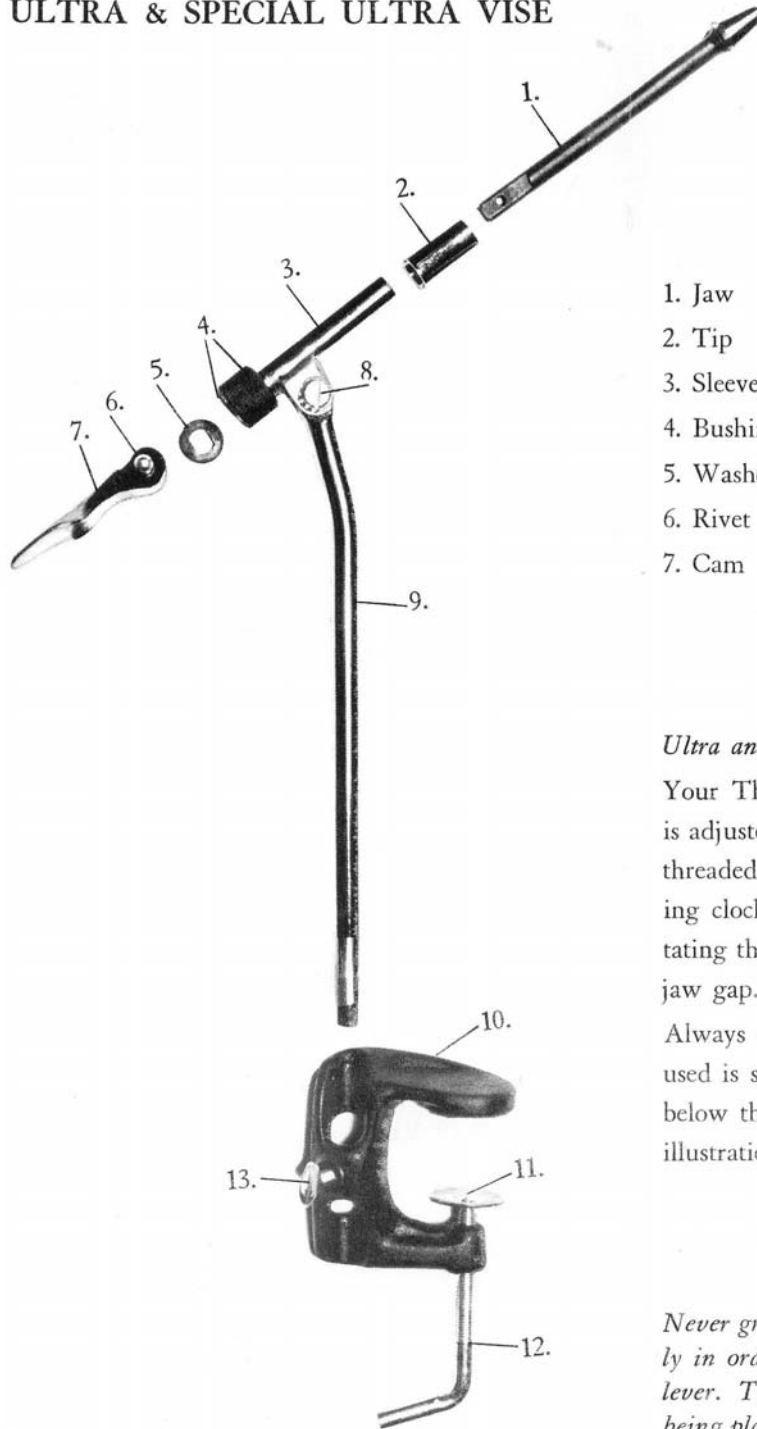
**TO THE NEW OWNER  
OF A THOMPSON VISE**

Congratulations on your selection of a Thompson Vise for your fly-tying needs! Here at Thompson, we take pride in our workmanship and the quality of our products. Maybe we're old fashioned, but we design and build our tools to last a life-time . . . and they will, too, with a little care on your part. Here are a few pointers to help you get the best possible service and satisfaction from your Thompson Vise.

USE THE INFORMATION FOR  
YOUR VISE ONLY.

**D. H. THOMPSON, INC.**  
11 N. Union Street  
Elgin, Illinois 60120

## ULTRA & SPECIAL ULTRA VISE



- |                 |   |
|-----------------|---|
| 1. Jaw          | 8. Screw & Washer                         |
| 2. Tip          | 9. Shank (Specify Ultra or Special Ultra) |
| 3. Sleeve       | 10. Clamp                                 |
| 4. Bushings (2) | 11. Swivel Washer                         |
| 5. Washer       | 12. Swivel                                |
| 6. Rivet        | 13. Thumb Screw                           |
| 7. Cam          |   |

### *Ultra and Special Ultra Models*

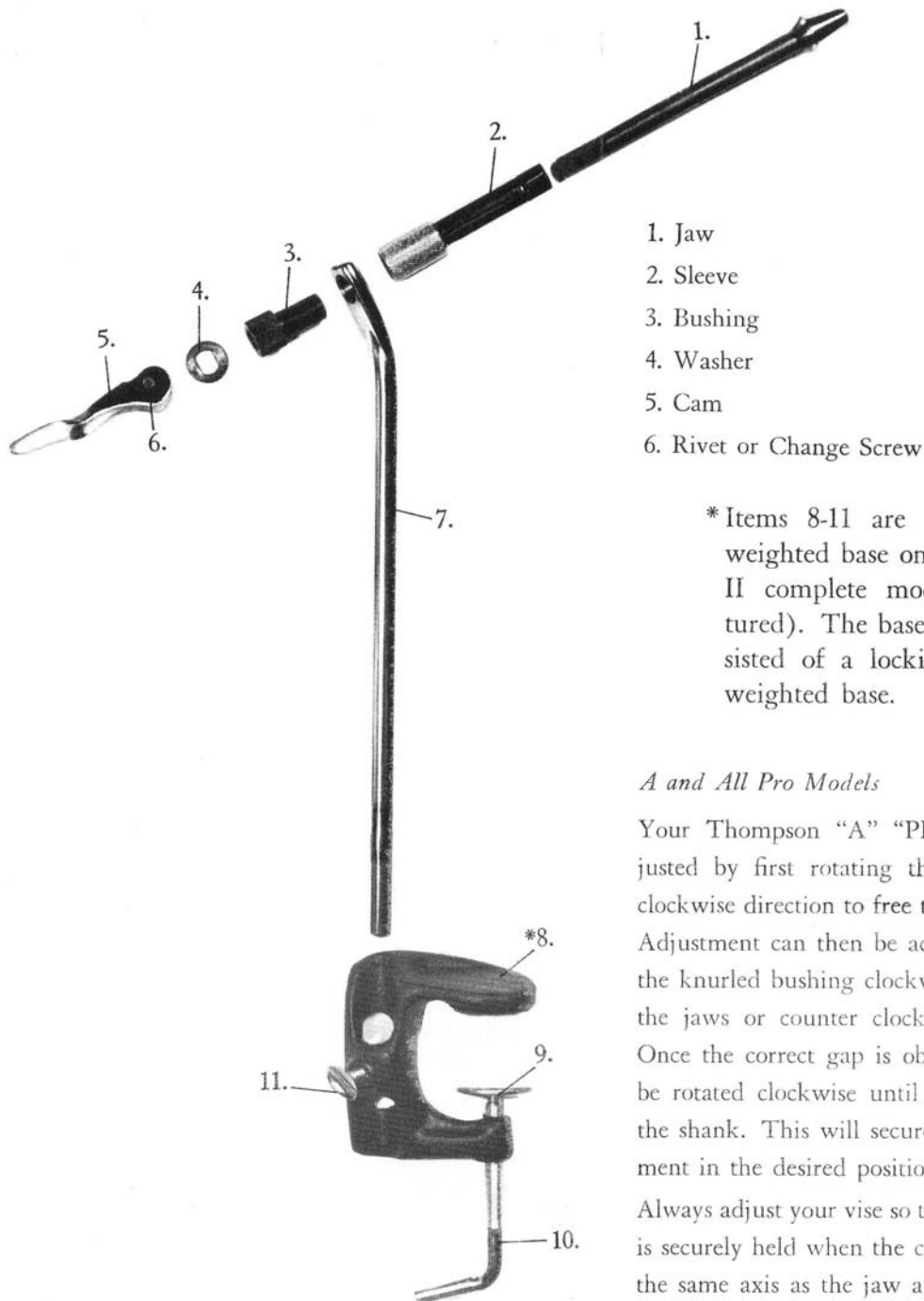
Your Thompson "Ultra" or "Special Ultra" Vise is adjusted by rotating the knurled bushing on the threaded portion of the sleeve. Rotating the bushing clockwise will open the gap of the jaw. Rotating the bushing counter-clockwise will close the jaw gap.

Always adjust your vise so that the hook being used is securely held when the cam lever is in or below the same axis as the jaw and sleeve. (See illustration.)

### CAUTION

*Never grasp the cam lever and shank simultaneously in order to put additional leverage on the cam lever. This can only lead to unnecessary leverage being placed on the cam lever, and result in damage to the collet or sleeve, or both.*

## A & ALL PRO MODELS (SPECIFY)



- |                          |                  |
|--------------------------|------------------|
| 1. Jaw                   | 7. Shank         |
| 2. Sleeve                | *8. Clamp        |
| 3. Bushing               | 9. Swivel Washer |
| 4. Washer                | 10. Swivel       |
| 5. Cam                   | 11. Thumb Screw  |
| 6. Rivet or Change Screw |                  |

\* Items 8-11 are replaced by a weighted base on Pro II or Pro II complete models (not pictured). The base assembly consisted of a locking sleeve and weighted base.

### *A and All Pro Models*

Your Thompson "A" "PRO," Vise can be adjusted by first rotating the sleeve in a counter clockwise direction to free the adjustment bushing. Adjustment can then be accomplished by rotating the knurled bushing clockwise to open the gap of the jaws or counter clockwise to close the gap. Once the correct gap is obtained, the sleeve must be rotated clockwise until it bears firmly against the shank. This will securely lock the jaw adjustment in the desired position.

Always adjust your vise so that the hook being used is securely held when the cam lever is in or below the same axis as the jaw and sleeve. (See illustration.)



**RIGHT**

### ADJUSTMENT

Here is the secret of a long and happy relationship with your Thompson Vise. Most of the vises that have been returned to our plant for repairs have been damaged because of improper adjustment of the jaw, for the hook being used. Your Thompson Vise should always be adjusted so that the hook is being firmly held when the cam lever is secured in or below the same axis as the sleeve and jaw. This will prevent unneeded pressure from being applied, which can lead to damage of the jaw head or cam lever. (See section on adjusting your Thompson Vise.)



**WRONG**



**RIGHT**

Remember, anytime you are changing from a light wire hook to a heavy wire hook—**ADJUST YOUR VISE.**

Anytime you are changing hooks in the same wire weight by two sizes or more—**ADJUST YOUR VISE.**

### CARE

Occasionally, lubricate the jaw head, where it bears against the adjustment sleeve, with a high quality lubricant. Very little lubricant is necessary, and always make sure you wipe off all excess grease or oil when you re-assemble your vise. Both grease and oil play havoc with fur and feathers.

A little lubricant may also be applied to the cam lever or handle where it bears upon the backing washer.

If you have the new Midge Jaw for your vise, it should never be used to tie flies on hooks larger than size #18. The unique Midge Jaw has been specially designed for only the tiniest of hooks. Don't abuse it!

Now that you have a vise which sets the standard for the industry, and the one most often selected by both professional and commercial fly-tyers, why not look to Thompson for your other tool requirements? See your favorite dealer for our complete line.

Happy tying,  
The Folks at Thompson